PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



(51) International Patent Classification ⁶ : A61K 7/48, A01N 25/04	A1	 (11) International Publication Number: WO 98/3898 (43) International Publication Date: 11 September 1998 (11.09.98)
(21) International Application Number: PCT/US (22) International Filing Date: 2 March 1998 ((30) Priority Data: 60/033,811 7 March 1997 (07.03.97) Not furnished 15 January 1998 (15.01.98) (71) Applicant: PENNZOIL PRODUCTS COMPANY 700 Milan Street, Houston, TX 77002 (US). (72) Inventors: MORRISON, David, S.; 23 Grey Birch P Woodlands, TX 77381 (US). LU, Lin; Apartme 2100 Tanneyhill, Houston, TX 77008 (US). RAY H.; 13445 Ella Boulevard #813, Houston, TX 770 (74) Agents: PRICE, Robert, L. et al.; McDermott, Will & Suite 300, 99 Canal Center Plaza, Alexandria, V (US).	US/US [US/US] lace, Trent 2007, Robe 14 (US)	BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, GI GM, GW, HU, ID, IL, IS, JP, KE, KG, KR, KZ, LC, LI LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TI TT, UA, UG, UZ, VN, YU, ZW, ARIPO patent (GH, GN KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AE BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NE PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GI ML, MR, NE, SN, TD, TG). Published With international search report. With amended claims. Date of publication of the amended claims:

(57) Abstract

Hydrocarbon gels comprising from about 0.1 to about 50 percent on a weight basis of diblock, triblock, multiblock and/or radial block copolymers based on synthetic thermoplastic rubbers or mixtures, in a mixture with a hydrocarbon, one or more hydrocarbon-soluble substances, or mixtures thereof, which are useful as suspending or dispersing agents for solids and/or liquids.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France .	LU	Luxembourg	SN	Senegal
ΑÜ	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinca	MK	The former Yugoslav	TM	Turkmenistan
BF	Burkina Faso	GR	Greece		· Republic of Macedonia	TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	ΙE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	ΙL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	· Côte d'Ivoire	KP	Democratic People's	NZ	New Zealand		
CM	Cameroon		Republic of Korea	PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

WO 98/38981 PCT/US98/03978

21 AMENDED CLAIMS

[received by the International Bureau on 18 September 1998 (18.09.98); original claims 1-21 replaced by amended claims 1-20 (5 pages)]

- 1. A hydrocarbon gel composition having solids or liquids suspended or dispersed therein, said composition comprising:
- (a) from about 20 to about 95 weight percent of a hydrocarbon, optionally comprising one or more hydrocarbon-soluble substances;

5

10

15

20

25

5

- (b) a polymeric gel component comprising from about 0.1 to about 50 weight percent of one or more diblock copolymers, one or more triblock, radial block and/or multiblock copolymers, or a mixture thereof, comprising from about 0 to about 100 weight percent said of one or more diblock copolymer and from about 100 to about 0 weight percent of said one or more triblock, radial block and/or multiblock copolymer; and
- dispersed (c) suspended or component comprising from about 0.01 to about 75 weight percent of one or more solids and/or liquids suspended or dispersed therein, wherein said liquids are selected from the group consisting of water containing one or more water-soluble materials, glycerin, glycol, butylene glycol, alcohols, acids, surfactants, polyglycerols, ethers, fluorinated emulsifiers, compounds, perfluoropolyethers, silicones, siliconcontaining compounds, and mixtures thereof.
- 2. A gel composition according to claim 1 wherein the hydrocarbon has a vapor pressure of up to 600 mg Hg at 20 °C.
- 3. A gel composition according to claim 1 wherein said gelling component comprises about 0.1 to 25 weight percent of one or more triblock, radial block and/or multiblock copolymers, and from about 70 to about 99.9 weight percent of one or more diblock copolymers.

5

5

5

5

- 4. A gel composition according to claim 1 which comprises about 0.1 to 10 weight percent of one or more triblock, radial block, and/or multiblock copolymers, and from about 70 to about 99.9 weight percent of one or more diblock copolymers.
- 5. A gel composition according to claim 1 wherein the total weight of said polymeric gel component in said hydrocarbon is from about 0.5 to about 30 weight percent.
- 6. A gel composition according to claim 1 wherein said hydrocarbon is selected from the group consisting of mineral oils, mineral solvents, petrolatum, waxes, mineral spirits, synthetic hydrocarbons, animal oils, vegetable oils, and mixtures thereof.
- 7. A gel composition according to claim 1 which also comprises one or more hydrocarbon-soluble substances selected from the group consisting of esters, waxes, petrolatums, resins, and mixtures thereof in amounts of up to 50 weight percent, based on the total weight of the composition.
- 8. A gel composition according to claim 1 wherein said solid or liquid suspended therein comprises a solid and/or non-hydrocarbon oil liquid which is dispersed in said gel and remains substantially suspended or evenly dispersed therein.
- 9. A gel composition according to claim 8 wherein said solid or liquid comprises a member selected from the group consisting of personal care ingredient, agricultural substances and veterinary medicines.

WO 98/38981 PCT/US98/03978

- 10. A gel composition according to claim 9 wherein said personal care ingredient comprises pigmented makeup, sunscreens, or sunblocks.
- 11. A gel composition according to claim 9 wherein said agricultural substances comprises pesticides, fungicides, or herbicides.
- 12. A gel composition according to claim 9 wherein said veterinary medicine comprises dewormers, vaccines or other medicines.
- 13. A gel composition according to claim 1 which also comprises an effective amount of one or more stabilizers, preservatives, antioxidants, phosphorescing substances, or colorants.
- 14. A gel composition according to claim 1 in the form of a soft flowable gel.
- 15. A gel composition according to claim 1 in the form of a stiff self-supporting gel.
- 16. A water-in-oil emulsion comprising a gel composition according to claim 1 and sufficient water to form said water-in-oil emulsion, and one or more emulsifying agents.
- 17. A water-in-oil emulsion comprising a gel composition according to claim 1 and sufficient water to form said oil-in-water emulsion, and one or more emulsifying agents.
- 18. A gel composition according to claim 1 wherein said polymeric gel component comprises a blend of an S-EB-S triblock copolymer and on S-EP diblock copolymer.

19. A gel composition according to claim 1 wherein said suspended or dispersed component is a solid selected from the group consisting of zinc oxide, coated zinc oxide, surface-treated zinc oxide, titanium dioxide, surface-treated titanium dioxide, phosphorescent substances, molybdenum oxide, sulfide, copper-doped zinc sulfide, graphite, pesticides, herbicides, materials, explosive fungicides, air-sensitive chemicals or reagents, moisture-sensitive chemicals or reagents, nitride, iron oxides, talc, mica, plastics, polymers and polymeric materials, silica, silicon dioxide, aluminum oxide, inorganic materials, organometallic phosphorescent compounds, metal particles, fluorescent materials, medical materials such as antibacterials, antibiotics, and anesthetics, glass, clays, gums, capsules containing various ingredients, starch, modified starches, and mixtures thereof.

5

10

15

5

10

15

20

A gel composition according to claim 1 wherein said suspended or dispersed component is a solid selected from the group consisting of zinc oxide, coated zinc oxide, surface-treated zinc oxide, titanium dioxide, surface-treated titanium dioxide, phosphorescent substances, molybdenum oxide, graphite, sulfide, sulfide, copper-doped zinc herbicides, explosive materials, pesticides, fungicides, air-sensitive chemicals or reagents, moisture-sensitive chemicals or reagents, nitride, iron oxides, talc, mica, plastics, polymers and polymeric materials, silica, silicon dioxide, aluminum oxide, inorganic materials, organometallic particles, phosphorescent metal compounds, fluorescent materials, medical materials such as antibacterials, antibiotics, and anesthetics, glass, clays, gums, capsules containing various ingredients, starch, modified starches, liquids selected from the group consisting of water, water containing one or more water-soluble materials, glycerin, propylene 25

glycol, butylene glycol, alcohols, acids, surfactants, emulsifiers, polyglycerols, ethers, polar esters, fluorinated compounds, perfluoropolyethers, silicones, silicon-containing compounds, and mixtures thereof, and mixtures of solids and liquids.